

WARNING! - Please Read this Information Carefully:

The project described in these pages utilizes **POTENTIALLY FATAL HIGH VOLTAGES**. If you are in any way unfamiliar with high voltage circuits or are uncomfortable working around high voltages, **PLEASE DO NOT RISK YOUR LIFE BY BUILDING THEM**. Seek help from a competent technician before building any unfamiliar electronics circuit. While efforts are made to ensure accuracy of these circuits, no guarantee is provided, of any kind!

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NOTICE! - This document represents a project that is in the PRELIMINARY, or BETA TEST phase.

This project is intended for **experienced builders only** at this phase. It may contain errors on the documents, or in the design itself. Once this project has been successfully prototyped and tested this notice will be removed and it will be released for construction. Should you find an error on the documents, please notify the Project Coordinator so that the documents may be corrected.

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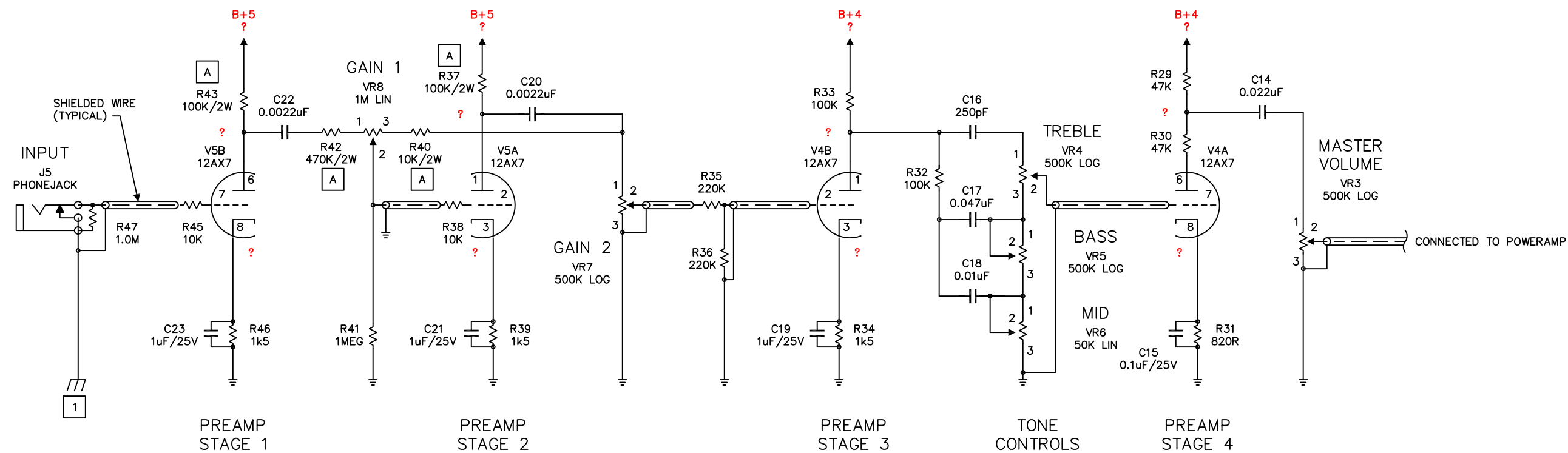
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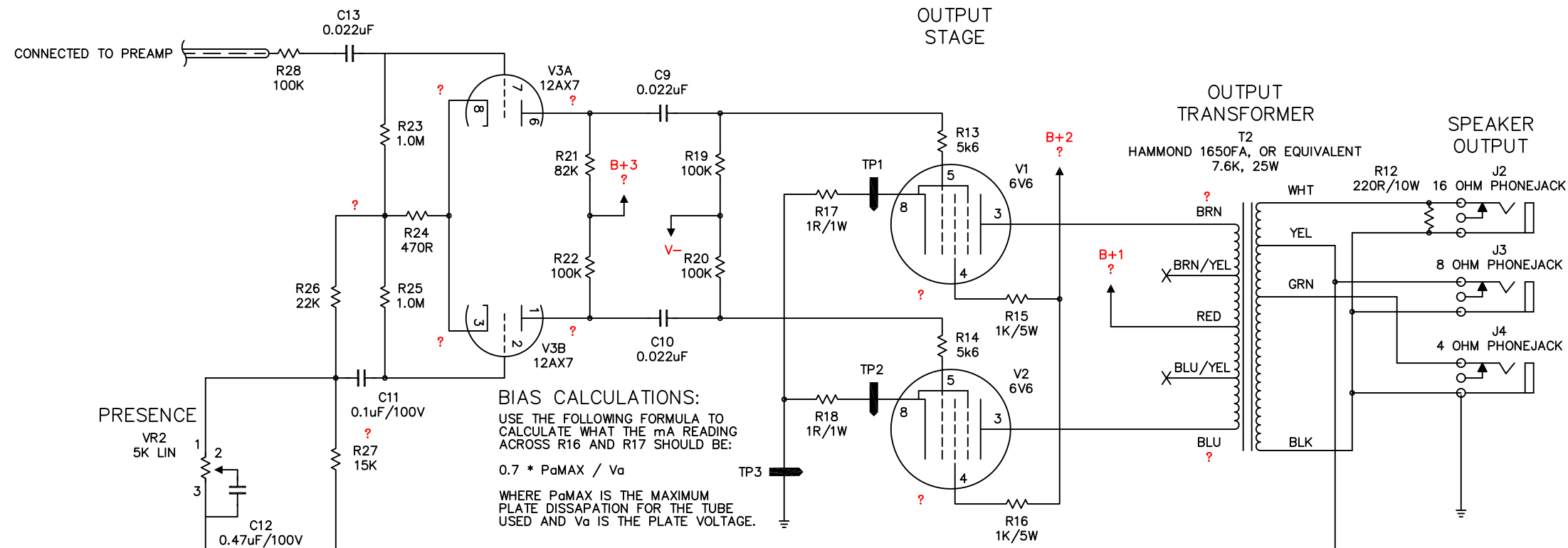
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Revision	Description
09.09.12	Initial Design
09.09.14	Changed VR8 From LOG to LIN
10.02.02	Changed Chassis – Board Layout, & BOM
10.02.09	Changed R2 From 5W To 2W Resistor

A MEASURES MUST BE TAKEN AT THESE LOCATIONS TO REDUCE NOISE AND HISS. THE USE OF "LOW NOISE" TYPE RESISTORS IS RECOMMENDED. YOU CAN ALSO SUB +/-1W RESISTORS, OR USE 2 RESISTORS OF TWICE THE VALUE IN PARALLEL.



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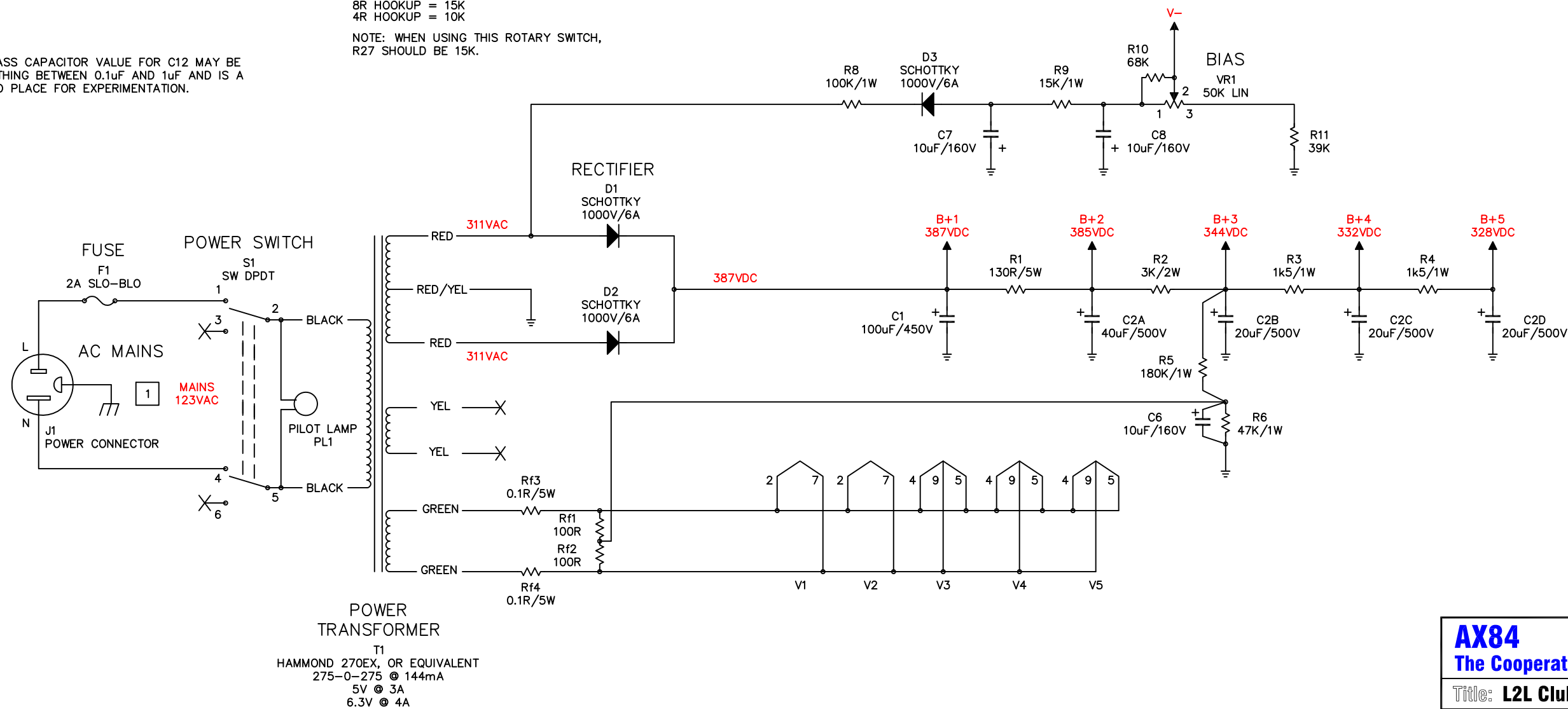


BIAS CALCULATIONS:
 USE THE FOLLOWING FORMULA TO CALCULATE WHAT THE mA READING ACROSS R16 AND R17 SHOULD BE:
 $0.7 * PaMAX / Va$
 WHERE PaMAX IS THE MAXIMUM PLATE DISSIPATION FOR THE TUBE USED AND Va IS THE PLATE VOLTAGE.

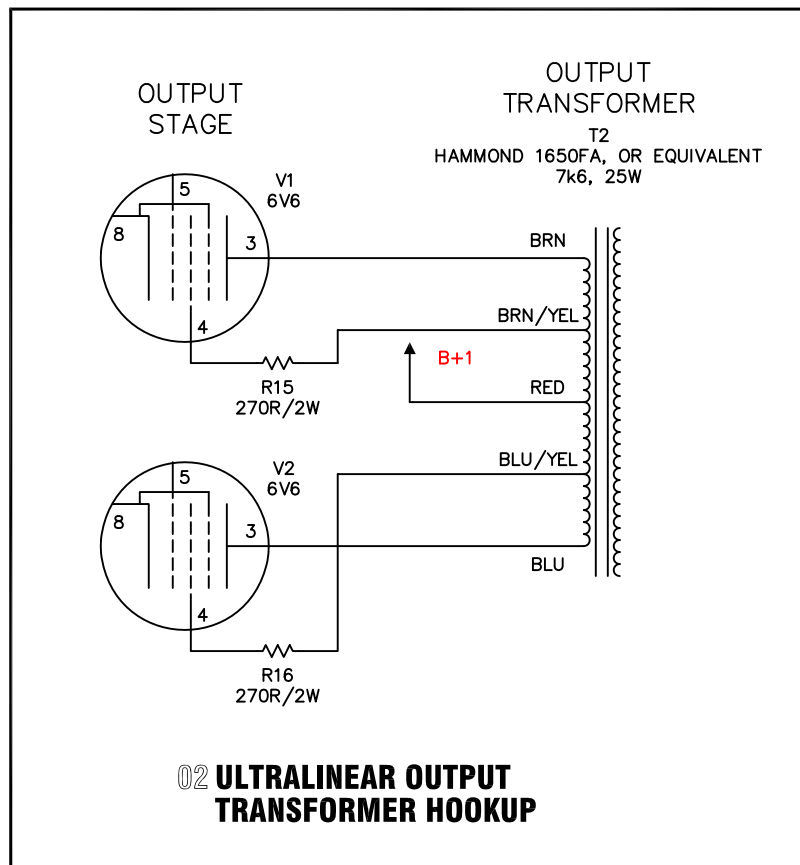
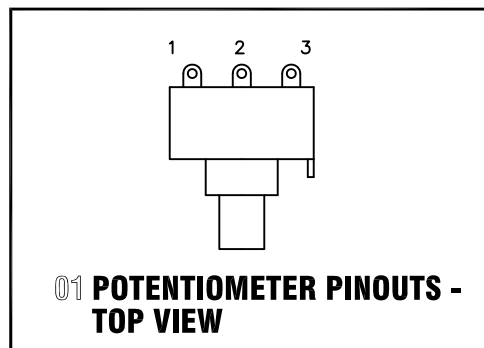
NOTE: R27 VALUE
 16R HOOKUP = 22K
 8R HOOKUP = 15K
 4R HOOKUP = 10K

NOTE: WHEN USING THIS ROTARY SWITCH, R27 SHOULD BE 15K.

B BYPASS CAPACITOR VALUE FOR C12 MAY BE ANYTHING BETWEEN 0.1uF AND 1uF AND IS A GOOD PLACE FOR EXPERIMENTATION.



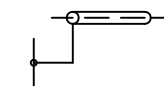
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GENERAL NOTES:

- ALL RESISTORS 1/2W MINIMUM UNLESS OTHERWISE NOTED.
- ALL COUPLING CAPACITORS 400V OR GREATER.
- THE HAMMOND 270EX POWER TRANSFORMER IS USED IN THIS AMP. IT MAY BE REPLACED BY UNITS WITH THE FOLLOWING SPECIFICATIONS:

275-0-275V @ 125mA OR MORE SECONDARY B+ TAPS
6.3V @ 4A OR MORE FILAMENT TAPS
- THE HAMMOND 1650F OUTPUT TRANSFORMER IS USED IN THIS AMP. IT MAY BE REPLACED BY UNITS WITH THE FOLLOWING SPECIFICATIONS:

PUSH-PULL OUTPUT
7k6 OHM PRIMARY IMPEDENCE
128mA OR MORE MAXIMUM D.C. BIAS
4, 8, AND 16 OHM SECONDARY TAPS
- SHIELDED WIRE, AS WELL AS THE SHIELD'S TIE TO GROUND, IS SHOWN IN THIS MANNER ON THE SCHEMATIC:

- IF YOU HAVE MAINS VOLTAGES OF 200VAC OR ABOVE, YOU SHOULD USE HAMMOND'S 3XX SERIES TRANSFORMERS INSTEAD OF THE 2XX SERIES SHOWN. THE 369EX SHOULD REPLACE THE 269EX, THE 370DX REPLACES THE 270DX, AND THE 370EX REPLACES THE 270EX.

CONSTRUCTION NOTES:

- THIS IS A GROUND CONNECTION TO THE CHASSIS. THE MAINS SAFETY CONNECTION SHOULD BE MADE AS CLOSE AS POSSIBLE TO THE POINT WHERE AC ENTERS THE CHASSIS. THE CIRCUIT CONNECTION SHOULD BE MADE AS CLOSE AS POSSIBLE TO THE INPUT JACK. IDEALLY, THE JACK ITSELF SHOULD BE USED AS THE CONNECTION POINT BY NOT ISOLATING IT FROM THE CHASSIS.

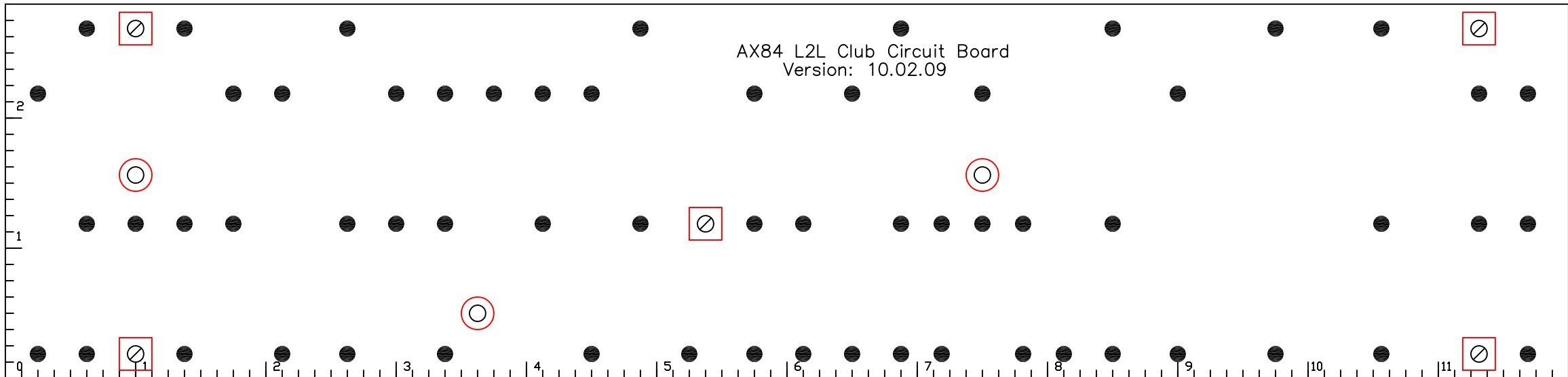
AX84 L2L Club Amplifier BOM

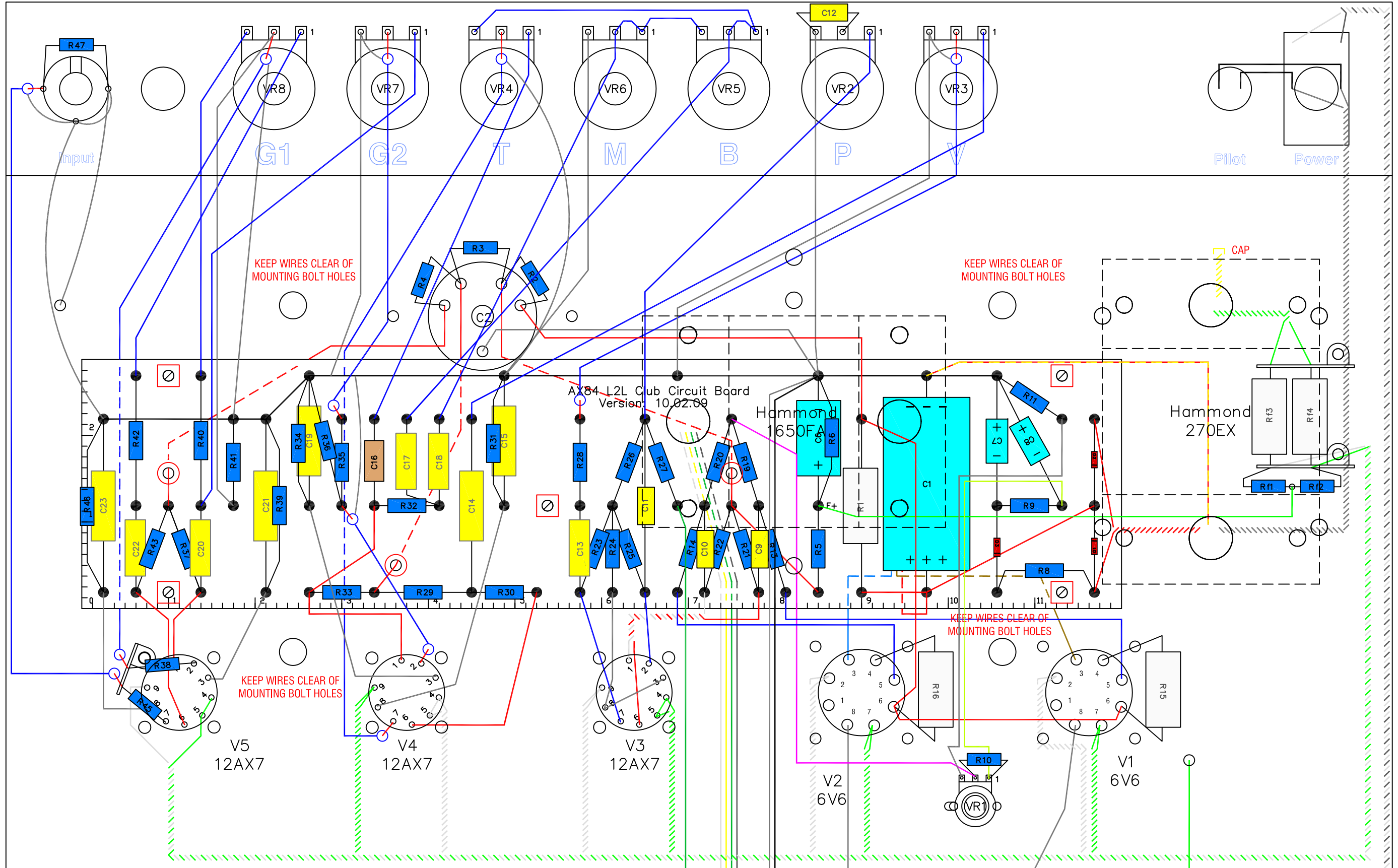
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Item	Quantity	Reference	Value
1	1	C1	100uF/450V
2	1	C2	40/20/20/20 Multi-section Capacitor
3	3	C6, C7, C8	10uF/160V
4	4	C9, C10, C13, C14	0.022uF/400V
5	2	C11, C12	0.1uF/100V
6	1	C15	0.1uF/25V
7	1	C16	250pF/500V
8	1	C17	0.047uF/400V
9	1	C18	0.01uF/400V
10	3	C19, C21, C23	1uF/25V
11	2	C20, C22	0.0022uF/400V
12	1	R1	130R/5W
13	2	Rf1, Rf2	100R
14	2	Rf3, Rf4	0.1R/5W
15	1	R2	3K/2W
16	2	R3, R4	1k5/1W
17	1	R5	180K/1W
18	1	R6	47K/1W
19	1	R8	100K/1W
20	1	R9	15K/1W
21	1	R10	68K
22	1	R11	39K
23	1	R12	220R/5W
24	2	R13, R14	5k6
25	2	R15, R16	1K/5W
26	2	R17, R18	1R/1W
27	6	R19, R20, R22, R28, R32, R33	100K
28	1	R21	82K
29	4	R23, R25, R41, R47	1.0M
30	1	R24	470R
31	1	R26	22K
32	1	R27	15K
33	2	R29, R30	47K
34	1	R31	820R
35	3	R34, R39, R46	1k5
36	2	R35, R36	220K
37	2	R37, R43	100K/2W
38	2	R38, R45	10K
39	1	R40	10K/2W
40	1	R42	470K/2W
41	1	F1	1A SLO-BLO
42	1	FH1	Fuse Holder
43	1	J1	Power Connector
44	1	PC1	Power Cord
45	4	J2, J3, J4, J5	Phonejack

46	6	JW1, JW2, JW3, JW4, JW5, JW6	Phonejack Isolation Washer (if needed)
47	1	S1	SW DPDT
48	3	D1, D2, D3	Schottky 1000V/6A Diodes
48	1	PL1	Pilot Lamp Assembly And Bulb
49	1	T1	Hammond 270EX
50	1	T2	Hammond 1650FA
51	3	SK3, SK4, SK5	9 Pin Tube Sockets
52	2	SK1, SK2	8 Pin Octal Socket
53	2	V2, V3	6V6GT
54	3	V3, V4, V5	12AX7
55	1	VR1	50K LIN (bias)
56	1	VR2	5K LIN
57	4	VR3, VR4, VR5, VR7	500K LOG
58	1	VR6	50K LOG
59	1	VR8	1.0M LIN
60	1	CCImp	Clamp For Multi-section Cap C2
61	7	K1, K2, K3, K4, K5, K6, K7	Front Panel Knobs
62	1	CH1	Chassis
63	2	TP1, TP2	Red Tip Jack
64	1	TP3	Black Tip Jack
65	2		3-lug Terminal Strip

AX84 L2L Club Circuit Board
Version: 10.02.09





AX84 L2L Club Chassis Layout

Version: 10.02.09

AX84 Kit Chassis 3

Version: 09.09.14

